

CASTER ACE NO. 363X

(For zinc / soluble with water)

Caster Ace No. 363X is an improved die lubricant based on Caster Ace No. 363, to increase the effectiveness of die release, and Caster Ace No. 363X can be diluted with water.

Caster Ace No. 363X does not interfere with paint or plate adhesion as it contains no material such as pigment, wax or silicon, and it never separates even after being substantially diluted.

Start at 50 parts of water, but most jobs will run at 80 to 1 dilution.

If the die temperature is relatively low, dilute with water, and lower the dilution ratio and apply less quantity.

On the contrary, if the die temperature is relatively high and it is required to cool off the die, increase the dilution ratio with water and spray substantially.

Performance Benefits

1. Excellent die release
2. Provides a film that resists soldering
3. Promotes metal flow
4. None of stained castings or "build-up" on the die.
5. Brighter & cleaner finish

Typical Properties

Appearance: White creamy fluid
Specific Gravity(20°C): < 1.0
Flash Point: None

Use

1. Dilute with water.
2. For average jobs, dilute with 50-80 parts of water.
3. Find the best mixture for your job, since job condition is different.

Storage

Products should be stored on their sides in a clean, dry place and protected from extremes of temperature.

Health and Safety

Under normal conditions of use is not known to offer any serious health hazard. We would however, recommend good standards of industrial hygiene are observed when handling this product.

Package

18 kilogram pail /180 kilogram drum