

CASTER ACE NO. 2225

(Water soluble lubricant for Aluminum and Magnesium die-casting.)

Caster Ace No. 2225 is a water soluble emulsion type die release agent which is based on refined mineral oils and high purity organic synthetic compounds, and effective for small medium castings to thin walled casting.

Caster Ace No. 2225 has the excellent extensibility and ability to adhere to the die surface of high temperature and is made for rather special attention for surface finish and suitable for small medium sized complicated castings to thin walled castings.

Performance Benefits

1. Good Surface finish
2. Excellent lubrication and fluidity
3. No problem of "build-up".
4. Contains no materials that are harmful to humans.

Typical Properties

Appearance:	Milky-white emulsion
Flash Point:	None
Specific Gravity(15°C):	0.98
Viscosity(25°C):	4.5Mps
P H:	9.3

Use

1. For average Aluminum jobs, dilute No. 220 with 60 to 100 parts of water.
2. Dilute with water

Storage

Products should be stored on their sides in a clean, dry place and protected from extremes of temperature.

Health and Safety

Under normal conditions of use is not known to offer any serious health hazard. We would however, recommend good standards of industrial hygiene are observed when handling this product.

Package

18 kilogram pail /180 kilogram drum