

CASTER ACE NO. 1609

(Water soluble lubricant for Aluminum die-casting.)

Caster Ace No. 1609 is a highly concentrated emulsion of natural and synthetic lubricants and release compounds.

Caster Ace No. 1609 assures excellent casting release and superior lubrication of slides, cores, and ejector pins.

Caster Ace No. 1609 does not harm paint or plating (after conventional cleaning). It wets out superbly on hot dies and prevents soldering.

Performance Benefits

1. Excellent casting release
2. Excellent casting surfaces
3. No build up or clogging of spray heads
4. Suitable range is medium to high temperature
5. No hazardous ingredients

Typical Properties

Appearance:	White, creamy fluid
Specific Gravity(20°C):	1.0
Viscosity(20°C):	3.5Mps
Flash Point:	None
P H:	9.0

Use

Start with a 80:1 dilution, extend as release permits. Ratios as high as 100 – 150 are common.

Storage

Products should be stored on their sides in a clean, dry place and protected from extremes of temperature.

Health and Safety

Under normal conditions of use is not known to offer any serious health hazard. We would however, recommend good standards of industrial hygiene are observed when handling this product.

Package

18 kilogram pail /180 kilogram drum